

IV Product pass declaration of performance & CE marking

IV.1 GENERAL EXPLANATION

Following paragraphs indicate the performances which can be declared on the Declaration of Performance (DoP) in accordance with the Regulation EU 305/2011 of the European Parliament and of the Council of 9 March 2011.

The listed essential characteristics are the essential characteristics mentioned in hEN 14351-1+A1:2010: Windows and doors - Product standard, performance characteristics - Part 1: Windows and external pedestrian doorsets without resistance to fire and/or smoke leakage characteristics.

All essential characteristics should be mentioned on the DoP. Where no performance is required, NPD (No Performance Declared) can be used.

The mentioned performances are performances which can be achieved for the given dimensions when the product is fabricated following the Reynaers instruction manual (catalogue). The performances as mentioned will meet the requirements of the majority of projects.

Higher performances for smaller dimensions or lower performances for larger dimensions might be possible. In this case contact your Reynaers office. For AWW performances, the maximum dimensions indicated in the system catalogue must be respected.

It is evident that it is allowed to declare lower performances than those mentioned in the product pass. E.g. when resistance to wind load of 1600 Pa was tested, also 1200 Pa can be declared.

In the second part of the table the non essential characteristics are indicated. These are the characteristics which give information about the performance of a product, but which are not legally required in any European country and thus not mandatory to declare.

IV.2 NOTIFIED BODIES

No	Notified body	Name	Adress	Country
[1]	0960	SKG	Nieuwe Kanaal 9F 6700 AJ Wageningen	Netherlands
[2]	0757	IFT ROSENHEIM	Theodor-Gietl-Strasse 7-9 83026 Rosenheim	Germany
[3]	1488	INSTYTUT TECHNIKI BUDOWLANEJ (ITB)	ul. Filtrowa 1 00-611 Warszawa	Poland
[4]	1136	BELGIAN BUILDING RESEARCH INSITUTE (BBRI)	Lombardstraat 42 1000 Brussel	Belgium
[5]	1769	UNIVERSITY OF GENT	Sint-Pietersnieuwstraat 41 9000 Gent	Belgium
[6]	0432	MATERIALPRÜFUNGSAMT NORDRHEIN-WESTFALEN (MPA NRW)	Auf den Thränen 2 59597 Erwitte	Germany
[7]	1288	WINTTECH ENGINEERING LIMITED	Halesfield 2 Telford, Shropshire TF7 4QH	United Kingdom
[8]	0679	CENTRE SCIENTIFIQUE ET TECHNIQUE DU BÂTIMENT (CSTB)	84, Avenue Jean Jaurès Champs-sur-Marne F-77447 Marne-la-Vallée Cedex 2	France
[9]	0074	CENTRE D'EXPERTISE DU BÂTIMENT ET DES TRAVAUX PUBLICS (CEBTP)	Domaine De Saint-Paul – 102, Route de Limours 78471 Saint-Remy-Les-Chevreuse Cedex	France
[10]	0744	SOCOTEC	Les Quadrants – 3, Avenue du Centre – Guyancourt 78182 St-Quentin en Yvelines	France
[11]	1671	PEUTZ	Lindenlaan 41 – Molenhoek PO Box 66 6585 ZH Mook	Netherlands
[12]	1749	TNO DEFENCE, SECURITY AND SAFETY	Lange Kleiweg 137 Postbus 45 2280 AA Rijswijk	Netherlands
[13]	0749	BELGIAN CONSTRUCTION CERTIFICATION ASSOCIATION (BCCA)	Aarlenstraat 53 1040 Brussel	Belgium
[14]	1309	PRÜFINSTITUT SCHLÖSSER UND BESCHLÄGE, VELBERT (PIV)	Wallstrasse 41 42551 Velbert	Germany
[15]	0845	DANISH INSTITUTE OF FIRE AND SECURITY TECHNOLOGY (DBI)	Jernholmen, 12 2650 Hvidovre	Denmark

CW 50

Top Hung Window

DOP & CE PASSPORT
DOP & CE PASSPORT
DOP & CE PASSPORT
DOP & CE PASSPORT



IV.3 EXPLANATIONS AND SYMBOLS

H	Element Height
B	Element Width
Fh	Vent Height
Fb	Vent Width
npd	No Performance Declared
CWFT	Classification Without Further Testing

IV.4 PERFORMANCE

IV.4.1 Classifications for CW50 + 034.0155 + 034.0157

Characteristic	No	Classification	Notified body - Report	Limits (mm)
Essential characteristics				
Watertightness (EN 12208)	4.5	E900 (900 Pa)	[1] – 10.1077 Rev A	FbxFh<1267x2417
Dangerous substances	4.6	In the materials delivered by Reynaers, no dangerous substances as indicated in hEN14351-1 are used		
Resistance to wind load (EN 12210)	4.2	C4 (1600 Pa)	[1] – 10.1077 Rev A	FbxFh<1267x2417
Load-bearing capacity of safety devices (EN 14609)	4.8	npd		
Acoustic performance (EN ISO 140-3 & EN ISO 717-1)	4.11	Glass	Window	See also IV.5
		34 (-1;-4)	35 (-1;0)	[1] – 12.165-A
		37 (-2;-6)	36 (-1;0)	
		40 (-2;-5)	39 (-1;0)	
45 (-2;-6)	40 (-1;0)	BxH = 1380x1130		
Thermal transmittance (EN ISO 12631)		Ucw to be calculated according EN ISO 12631 (see also IV.5). The U-values of the different profiles are available in separate U-value tables. The U-values of the profiles are calculated under certification of BCCA [13]. Certificate BPCB - 420 - 72 - 10077/2 REYN - 02.		
Radiation properties (EN 410)	4.13	These properties must be evaluated by the CE-label of the glass		
Air permeability (EN 12207)	4.14	4	[1] – 10.1077 Rev A	FbxFh<1267x2417
Non-essential characteristics				
Reaction to fire (EN 13501-1)	4.4	Painted alu. profile: A2 Gaskets: E	Certificate P155748 [6] – 230006500-6	
Impact resistance (EN 13049)	4.7	npd		
Operating forces (EN 13115)	4.16	npd		
Mechanical strength (EN 13115)	4.17	npd		
Ventilation (EN 13141-1)	4.18	npd		
Bullet resistance (EN 1522)	4.19	npd		
Explosion resistance (EN 13123-1 & EN 13123-2)	4.20	npd		
Resistance to repeated opening and closing (EN 12400)	4.21	npd		
Behaviour between different climates (ENV 13420)	4.22	npd		
Burglar resistance (ENV 1627)	4.23	npd		

IV.4.2 Classifications for CW50 + 034.1121 + 034.2120

Characteristic	No	Classification	Notified body - Report	Limits (mm)
Essential characteristics				
Watertightness (EN 12208)	4.5	E1500 (1500 Pa)	[3] – NL-0767/A/LL-220/K/08/II	FbxFh<1165x1665
Dangerous substances	4.6	In the materials delivered by Reynaers, no dangerous substances as indicated in hEN14351-1 are used		
Resistance to wind load (EN 12210)	4.2	C4 (1600 Pa)	[3] – NL-0767/A/LL-220/K/08/II	FbxFh<1165x1665
Load-bearing capacity of safety devices (EN 14609)	4.8	Pass (350N/60s)	[3] – NL-0767/A/LL-220/K/08/II	FbxFh<1165x1665
Acoustic performance (EN ISO 140-3 & EN ISO 717-1)	4.11	npd	See IV.5	
Thermal transmittance (EN ISO 12631)		U _{cw} to be calculated according EN ISO 12631 (see also IV.5). The U-values of the different profiles are available in separate U-value tables. The U-values of the profiles are calculated under certification of BCCA [13]. Certificate BPCB - 420 - 72 - 10077/2 REYN - 02.		
Radiation properties (EN 410)	4.13	These properties must be evaluated by the CE-label of the glass		
Air permeability (EN 12207)	4.14	4	[3] – NL-0767/A/LL-220/K/08/II	FbxFh<1165x1665
Non-essential characteristics				
Reaction to fire (EN 13501-1)	4.4	Painted alu. profile: A2 Gaskets: E	Certificate P155748 [6] – 230006500-6	
Impact resistance (EN 13049)	4.7	npd		
Operating forces (EN 13115)	4.16	1	[3] – NL-0767/A/LL-220/K/08/II	FbxFh<1165x1665
Mechanical strength (EN 13115)	4.17	3	[3] – NL-0767/A/LL-220/K/08/II	FbxFh<1165x1665
Ventilation (EN 13141-1)	4.18	npd		
Bullet resistance (EN 1522)	4.19	npd		
Explosion resistance (EN 13123-1 & EN 13123-2)	4.20	npd		
Resistance to repeated opening and closing (EN 12400)	4.21	npd		
Behaviour between different climates (ENV 13420)	4.22	npd		
Burglar resistance (ENV 1627) AP version	4.23	npd		

IV.4.3 Classifications for CW50-SC + 034.1121 + 034.1122

ETA approval 06/0208 of system CW50-SC must be followed.

Characteristic	No	Classification	Notified body - Report	Limits (mm)
Essential characteristics				
Watertightness (EN 12208)	4.5	E1500 (1500 Pa) E1200 (1200 Pa)	[3]- NL-0767/A/LL-220/K/08/I [1] – 11.1135	FbxFh<1667x1667 FbxFh<1749x1749
Dangerous substances	4.6	In the materials delivered by Reynaers, no dangerous substances as indicated in hEN14351-1 are used		
Resistance to wind load (EN 12210)	4.2	C4 (1600 Pa)	[1] – 11.1135	FbxFh<1749x1749
Load-bearing capacity of safety devices (EN 14609)	4.8	Pass (350N/60s)	[3]- NL-0767/A/LL-220/K/08/I	FbxFh<1667x1667
Acoustic performance (EN ISO 140-3 & EN ISO 717-1)	4.11	npd	See IV.5	
Thermal transmittance (EN ISO 12631)		Ucw to be calculated according EN ISO 12631 (see also IV.5). The U-values of the different profiles are available in separate U-value tables. The U-values of the profiles are calculated under certification of BCCA [13]. Certificate BPCB - 420 - 72 - 10077/2 REYN - 02.		
Radiation properties (EN 410)	4.13	These properties must be evaluated by the CE-label of the glass		
Air permeability (EN 12207)	4.14	4	[1] – 11.1135	FbxFh<1749x1749
Non-essential characteristics				
Reaction to fire (EN 13501-1)	4.4	Painted alu. profile: A2 Gaskets: E	Certificate P155748 [6] – 230006500-6	
Impact resistance (EN 13049)	4.7	npd		
Operating forces (EN 13115)	4.16	1	[3]- NL-0767/A/LL-220/K/08/I	FbxFh<1667x1667
Mechanical strength (EN 13115)	4.17	3	[3]- NL-0767/A/LL-220/K/08/I	FbxFh<1667x1667
Ventilation (EN 13141-1)	4.18	npd		
Bullet resistance (EN 1522)	4.19	npd		
Explosion resistance (EN 13123-1 & EN 13123-2)	4.20	npd		
Resistance to repeated opening and closing (EN 12400)	4.21	npd		
Behaviour between different climates (ENV 13420)	4.22	npd		
Burglar resistance (ENV 1627)	4.23	npd		

IV.4.4 Classifications for CW50-SC + 034.0118 + 034.0119

ETA approval 06/0208 of system CW50-SC must be followed.

Characteristic	No	Classification	Notified body - Report	Limits (mm)
Essential characteristics				
Watertightness (EN 12208)	4.5	E1200 (1200 Pa)	[3]- NL-4209/C/LL-096/K/07/II	FbxFh<1683x1683
Dangerous substances	4.6	In the materials delivered by Reynaers, no dangerous substances as indicated in hEN14351-1 are used		
Resistance to wind load (EN 12210)	4.2	C5 (2000 Pa)	[3]- NL-4209/C/LL-096/K/07/II	FbxFh<1683x1683
Load-bearing capacity of safety devices (EN 14609)	4.8	Pass (350N/60s)	[3]- NL-4209/C/LL-096/K/07/II	FbxFh<1683x1683
Acoustic performance (EN ISO 140-3 & EN ISO 717-1)	4.11	Glass	Window	See also IV.5
		32 (-1;-5)	36 (-2;-5)	[3] – LA/1220I/05
		40 (-2;-7)	42 (-2;-5)	[3] – LA/1220m/05
		45 (-3;-8)	44 (-2;-5)	[3] – LA/1220n/05
		BxH = 1173x1423		
Thermal transmittance (EN ISO 12631)		U _{cw} to be calculated according EN ISO 12631 (see also IV.5). The U-values of the different profiles are available in separate U-value tables. The U-values of the profiles are calculated under certification of BCCA [13]. Certificate BPCB - 420 - 72 - 10077/2 REYN - 02.		
Radiation properties (EN 410)	4.13	These properties must be evaluated by the CE-label of the glass		
Air permeability (EN 12207)	4.14	4	[3]- NL-4209/C/LL-096/K/07/II	FbxFh<1683x1683
Non-essential characteristics				
Reaction to fire (EN 13501-1)	4.4	Painted alu. profile: A2 Gaskets: E	Certificate P155748 [6] – 230006500-6	
Impact resistance (EN 13049)	4.7	npd		
Operating forces (EN 13115)	4.16	1	[3]- NL-4209/C/LL-096/K/07/II	FbxFh<1683x1683
Mechanical strength (EN 13115)	4.17	3	[3]- NL-4209/C/LL-096/K/07/II	FbxFh<1683x1683
Ventilation (EN 13141-1)	4.18	npd		
Bullet resistance (EN 1522)	4.19	npd		
Explosion resistance (EN 13123-1 & EN 13123-2)	4.20	npd		
Resistance to repeated opening and closing (EN 12400)	4.21	npd		
Behaviour between different climates (ENV 13420)	4.22	npd		
Burglar resistance (ENV 1627)	4.23	npd		

IV.4.5 Classifications for CW50-SC + 034.0155 + 034.0156

ETA approval 06/0208 of system CW50-SC must be followed.

Characteristic	No	Classification	Notified body - Report	Limits (mm)
Essential characteristics				
Watertightness (EN 12208)	4.5	9A (600 Pa)	[1] – 10.1153	FbxFh<1268x2418
Dangerous substances	4.6	In the materials delivered by Reynaers, no dangerous substances as indicated in hEN14351-1 are used		
Resistance to wind load (EN 12210)	4.2	C4 (1600 Pa)	[1] – 10.1153	FbxFh<1268x2418
Load-bearing capacity of safety devices (EN 14609)	4.8	npd		
Acoustic performance (EN ISO 140-3 & EN ISO 717-1)	4.11	npd	See IV.5	
Thermal transmittance (EN ISO 12631)		U _{cw} to be calculated according EN ISO 12631 (see also IV.5). The U-values of the different profiles are available in separate U-value tables. The U-values of the profiles are calculated under certification of BCCA [13]. Certificate BPCB - 420 - 72 - 10077/2 REYN - 02.		
Radiation properties (EN 410)	4.13	These properties must be evaluated by the CE-label of the glass		
Air permeability (EN 12207)	4.14	4	[1] – 10.1153	FbxFh<1268x2418
Non-essential characteristics				
Reaction to fire (EN 13501-1)	4.4	Painted alu. profile: A2 Gaskets: E	Certificate P155748 [6] – 230006500-6	
Impact resistance (EN 13049)	4.7	3	[1] – 10.1158	FbxFh>1268x2418
Operating forces (EN 13115)	4.16	npd		
Mechanical strength (EN 13115)	4.17	npd		
Ventilation (EN 13141-1)	4.18	npd		
Bullet resistance (EN 1522)	4.19	npd		
Explosion resistance (EN 13123-1 & EN 13123-2)	4.20	npd		
Resistance to repeated opening and closing (EN 12400)	4.21	npd		
Behaviour between different climates (ENV 13420)	4.22	npd		
Burglar resistance (ENV 1627)	4.23	npd		

IV.4.6 Classifications for CW50-HI + 007.0331 + 034.0158

Characteristic	No	Classification	Notified body - Report	Limits (mm)
Essential characteristics				
Watertightness (EN 12208)	4.5	E1200 (1200 Pa)	[1] – 11.1113	FbxFh<1332x2122
Dangerous substances	4.6	In the materials delivered by Reynaers, no dangerous substances as indicated in hEN14351-1 are used		
Resistance to wind load (EN 12210)	4.2	E2400 (2400 Pa)	[1] – 11.1113	FbxFh<1332x2122
Load-bearing capacity of safety devices (EN 14609)	4.8	npd		
Acoustic performance (EN ISO 140-3 & EN ISO 717-1)	4.11	npd	See IV.5	
Thermal transmittance (EN ISO 12631)		Ucw to be calculated according EN ISO 12631 (see also IV.5). The U-values of the different profiles are available in separate U-value tables. The U-values of the profiles are calculated under certification of BCCA [13]. Certificate BPCB - 420 - 72 - 10077/2 REYN - 02.		
Radiation properties (EN 410)	4.13	These properties must be evaluated by the CE-label of the glass		
Air permeability (EN 12207)	4.14	4	[1] – 11.1113	FbxFh<1332x2122
Non-essential characteristics				
Reaction to fire (EN 13501-1)	4.4	Painted alu. profile: A2 Gaskets: E	Certificate P155748 [6] – 230006500-6	
Impact resistance (EN 13049)	4.7	npd		
Operating forces (EN 13115)	4.16	npd		
Mechanical strength (EN 13115)	4.17	npd		
Ventilation (EN 13141-1)	4.18	npd		
Bullet resistance (EN 1522)	4.19	npd		
Explosion resistance (EN 13123-1 & EN 13123-2)	4.20	npd		
Resistance to repeated opening and closing (EN 12400)	4.21	npd		
Behaviour between different climates (ENV 13420)	4.22	npd		
Burglar resistance (ENV 1627)	4.23	npd		

IV.4.7 Classifications for CW50-HI + 007.0341 + 007.0160

ETAG002 must be followed.

Characteristic	No	Classification	Notified body - Report	Limits (mm)
Essential characteristics				
Watertightness (EN 12208)	4.5	E1200 (1200 Pa)	[1] – 12.116	FbxFh<1285x2075
Dangerous substances	4.6	In the materials delivered by Reynaers, no dangerous substances as indicated in hEN14351-1 are used		
Resistance to wind load (EN 12210)	4.2	C4 (1600 Pa)	[1] – 12.116	FbxFh<1285x2075
Load-bearing capacity of safety devices (EN 14609)	4.8	npd		
Acoustic performance (EN ISO 140-3 & EN ISO 717-1)	4.11	npd	See IV.5	
Thermal transmittance (EN ISO 12631)		Ucw to be calculated according EN ISO 12631 (see also IV.5). The U-values of the different profiles are available in separate U-value tables. The U-values of the profiles are calculated under certification of BCCA [13]. Certificate BPCB - 420 - 72 - 10077/2 REYN - 02.		
Radiation properties (EN 410)	4.13	These properties must be evaluated by the CE-label of the glass		
Air permeability (EN 12207)	4.14	4	[1] – 12.116	FbxFh<1285x2075
Non-essential characteristics				
Reaction to fire (EN 13501-1)	4.4	Painted alu. profile: A2 Gaskets: E	Certificate P155748 [6] – 230006500-6	
Impact resistance (EN 13049)	4.7	npd		
Operating forces (EN 13115)	4.16	npd		
Mechanical strength (EN 13115)	4.17	npd		
Ventilation (EN 13141-1)	4.18	npd		
Bullet resistance (EN 1522)	4.19	npd		
Explosion resistance (EN 13123-1 & EN 13123-2)	4.20	npd		
Resistance to repeated opening and closing (EN 12400)	4.21	npd		
Behaviour between different climates (ENV 13420)	4.22	npd		
Burglar resistance (ENV 1627)	4.23	npd		

IV.4.8 Classifications for CW50-SG + 034.0162 + 034.0163

ETA approval 06/0237 of system CW50-SG must be followed.

Characteristic	No	Classification	Notified body - Report	Limits (mm)
Essential characteristics				
Watertightness (EN 12208)	4.5	E1200 (1200 Pa)	[5] – 363/2586	FbxFh<1718x1718
Dangerous substances	4.6	In the materials delivered by Reynaers, no dangerous substances as indicated in hEN14351-1 are used		
Resistance to wind load (EN 12210)	4.2	C4 (1600 Pa)	[5] – 363/2586	FbxFh<1718x1718
Load-bearing capacity of safety devices (EN 14609)	4.8	npd		
Acoustic performance (EN ISO 140-3 & EN ISO 717-1)	4.11	npd	See IV.5	
Thermal transmittance (EN ISO 12631)		Ucw to be calculated according EN ISO 12631 (see also IV.5). The U-values of the different profiles are available in separate U-value tables. The U-values of the profiles are calculated under certification of BCCA [13]. Certificate BPCB - 420 - 72 - 10077/2 REYN - 02.		
Radiation properties (EN 410)	4.13	These properties must be evaluated by the CE-label of the glass		
Air permeability (EN 12207)	4.14	4	[5] – 363/2586	FbxFh<1718x1718
Non-essential characteristics				
Reaction to fire (EN 13501-1)	4.4	Painted alu. profile: A2 Gaskets: E	Certificate P155748 [6] – 230006500-6	
Impact resistance (EN 13049)	4.7	npd		
Operating forces (EN 13115)	4.16	0	[5] – 363/2586	FbxFh<1718x1718
Mechanical strength (EN 13115)	4.17	4	[5] – 363/2586	FbxFh<1718x1718
Ventilation (EN 13141-1)	4.18	npd		
Bullet resistance (EN 1522)	4.19	npd		
Explosion resistance (EN 13123-1 & EN 13123-2)	4.20	npd		
Resistance to repeated opening and closing (EN 12400)	4.21	2 (10 000)	[5] – 363/2586	FbxFh<1718x1718
Behaviour between different climates (ENV 13420)	4.22	npd		
Burglar resistance (ENV 1627)	4.23	npd		

IV.5 INFORMATION ACOUSTIC PERFORMANCE

IV.5.1 Window Rw (C;Ctr) declaration based on tabulated values

According annex B of EN 14351-1, when no test results are available, the determination of the acoustic performances can be done as following:

a) IGU Rw → Window Rw

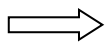
IGU Rw (db)	Window Rw (dB)	Required seals
27	30	1
28	31	1
29	32	1
30	33	1
32	34	1
34	35	1
36	36	2
38	37	2
40	38	2

b) IGU Rw+Ctr → Window Rw+Ctr

IGU Rw+Ctr (db)	Window Rw+Ctr (dB)	Required seals
24	26	1
25	27	1
26	28	1
27	29	1
28	30	1
30	31	1
32	32	2
34	33	2
36	34	2

c) C = -1 dB

d) $Ctr = (Window\ Rw+Ctr) - (Window\ Rw)$



CE marking Window: **Rw (C;Ctr)** based on steps a),c) and d)

Example:

IGU Rw = 34 (-1;-4)

(a) → Window Rw = 35 dB

(b) → IGU Rw+Ctr = 30 dB → Window Rw+Ctr = 31 dB

(c) → C = -1 dB

(d) → $Ctr = 31\text{ dB} - 35\text{ dB} = -4\text{ dB}$

→ CE marking Window: **35 dB (-1;-4)** , valid for window size 1.23 m x 1.48 m

IV.5.2 Extrapolation rules for different window sizes

For windows with other dimensions, the extrapolation rules for test results and tabulated values are indicated in following table:

Window size range		Sound insulation value for window
Test results for test specimen of any size (See IV.4)	Tabulated values (See IV.5.1)	
-100% to +50% of test specimen overall area	Overall area $\leq 2.7 \text{ m}^2$	Rw and Rw+Ctr are correct
+50% to +100% of test specimen overall area	$2.7 \text{ m}^2 < \text{Overall area} \leq 3.6 \text{ m}^2$	Correct Rw and Rw+Ctr with -1 dB
+100% to +150% of test specimen overall area	$3.6 \text{ m}^2 < \text{Overall area} \leq 4.6 \text{ m}^2$	Correct Rw and Rw+Ctr with -2 dB
>+150 % of test specimen overall area	$4.6 \text{ m}^2 < \text{Overall area}$	Correct Rw and Rw+Ctr with -3 dB